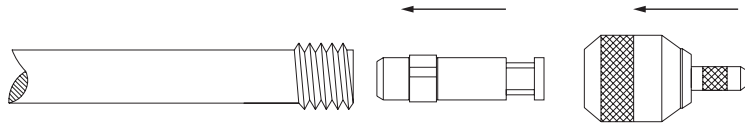


# INSTALLATION

## FASTEKS+® | SPEED RIVETS

### STEP 1:

Install the return stop into the tool and screw the nose piece on it.



### STEP 2:

Insert the mandrel opposite to the setting direction in the hole of the podded rivets; the head of the mandrel rests against body of the first rivet. Tear off and dispose of the podding paper.



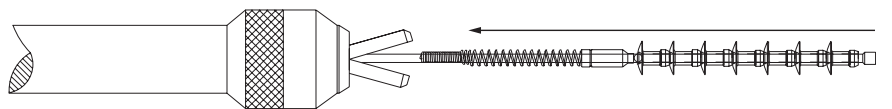
### STEP 3:

Insert the spring onto the mandrel in the proper direction; the body of the spring touches the last rivet.



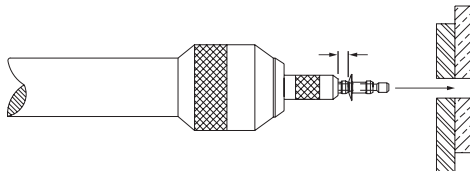
### STEP 4:

Split the nose jaws open and insert the mandrel assembly (mandrel, spring and rivets). Insert assembly inside the nose piece until the last rivet remains outside of the nose piece.



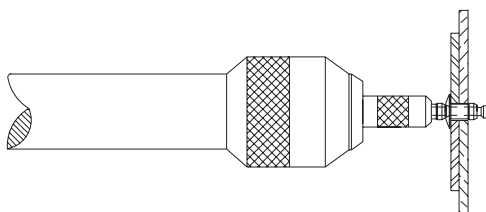
### STEP 5:

Make sure the head of the first rivet is about 2 mm away from the end profile of the nose piece.



### STEP 6:

Using the handle of the tool, insert the rivet and mandrel through the hole of your work piece until the head is sitting flush on the bearing surface. Pull the trigger to actuate the tools cycle and clinch the rivet.



### STEP 7:

After proper assembly, the next rivet will automatically feed through the nose piece to advance the next rivet.

