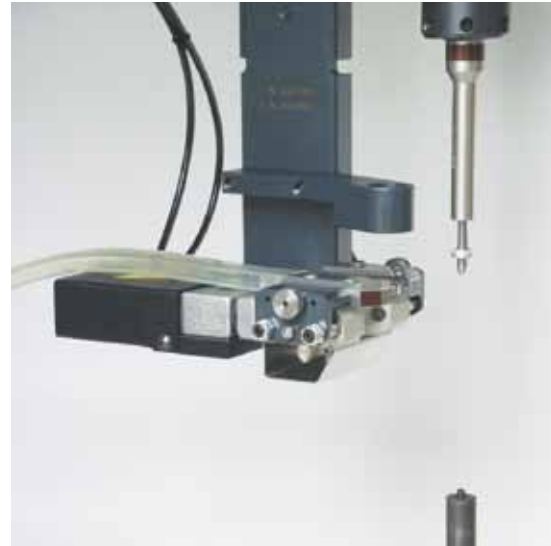


PEMSERTER® 2000/3000

Feeding versions, equipment

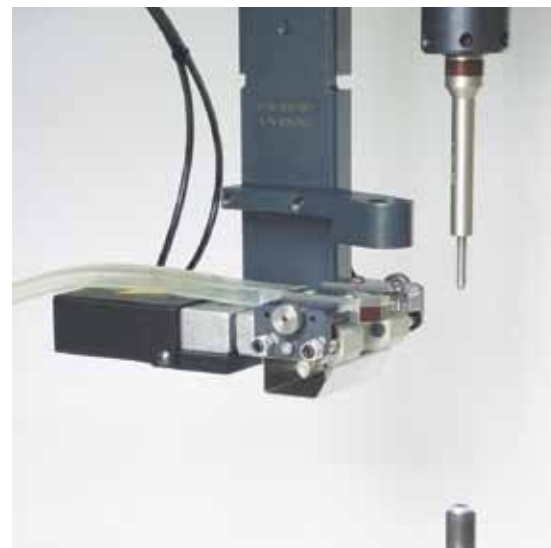
Top feed double stroke

In the first part of the cycle the punch pilot pin takes only PEM® self-clinching nuts out of the jaw and places them on the anvil with the shank pointing upwards.



Pre-location and anchoring

Now the hole in the panel is placed on the shank of the nut. In the second part of the cycle, the punch moves down to install the nut permanently into the panel.



Equipment: QX™ turret tool system

The „QX“ can be set up with four different anvils of your choice. In the manual version (only PEMSERTER®2000) each position is fed manually. The correct position is determined by sensors. The table only locks in the correct position and thus prevents any malfunction.

Drive:

The electric motor which can be retrofitted rotates the table into the next programmed position. This makes the processing of large panels more simply. When the PEMSERTER®3000 is retrofitted with the QX system, the drive is included automatically.

